

Grilon TSG-50/4

PA666-GF50

EMS-GRIVORY | a unit of EMS-CHEMIE AG

Product Texts

Product designation according to ISO 1874:

PA66+PA6, MHR, 14-190N, GF50

Mechanical properties	dry / cond	Unit	Test Standard
Tensile Modulus	17500 / 12500	MPa	ISO 527-1/-2
Stress at break	250 / 170	MPa	ISO 527-1/-2
Strain at break	2.5 / 4.5	%	ISO 527-1/-2
Charpy impact strength (+23°C)	80 / 85	kJ/m ²	ISO 179/1eU
Charpy impact strength (-30°C)	70 / 80	kJ/m ²	ISO 179/1eU
Charpy notched impact strength (+23°C)	14 / 20	kJ/m ²	ISO 179/1eA
Charpy notched impact strength (-30°C)	12 / 12	kJ/m ²	ISO 179/1eA

Mechanical properties (TPE)	dry / cond	Unit	Test Standard
Ball indentation hardness	280 / 160	MPa	ISO 2039-1

Thermal properties	dry / cond	Unit	Test Standard
Melting temperature (10°C/min)	260 / -	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	250 / -	°C	ISO 75-1/-2
Temp. of deflection under load (8.00 MPa)	200 / -	°C	ISO 75-1/-2
Coeff. of linear therm. expansion (parallel)	15 / -	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion (normal)	90 / -	E-6/K	ISO 11359-1/-2
Burning Behav. at thickness h	HB / -	class	IEC 60695-11-10
Thickness tested	0.8 / -	mm	IEC 60695-11-10
Max. usage temperature (long term)	90 - 120	°C	ISO 2578
Max. usage temperature (short term)	220	°C	EMS

Electrical properties	dry / cond	Unit	Test Standard
Volume resistivity	1E12 / 1E11	Ohm*m	IEC 60093
Surface resistivity	- / 1E12	Ohm	IEC 60093
Electric strength	27 / 22	kV/mm	IEC 60243-1
Comparative tracking index	- / 550	-	IEC 60112

Other properties	dry / cond	Unit	Test Standard
Water absorption	5 / -	%	Sim. to ISO 62
Humidity absorption	1.5 / -	%	Sim. to ISO 62
Density	1550 / -	kg/m ³	ISO 1183

Rheo/Phys properties	dry / cond	Unit	Test Standard
Molding shrinkage (parallel)	0.1 / -	%	ISO 294-4, 2577
Molding shrinkage (normal)	0.3 / -	%	ISO 294-4, 2577

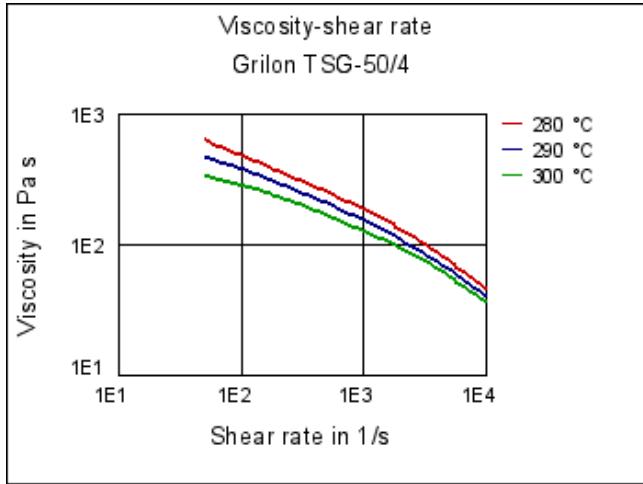
Diagrams

Grilon TSG-50/4

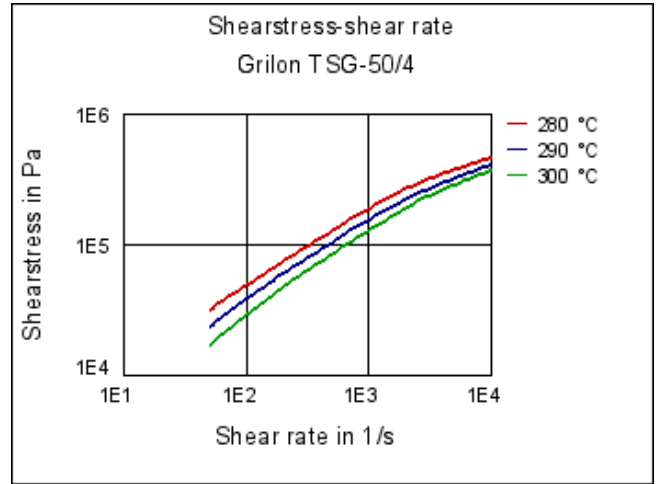
PA666-GF50

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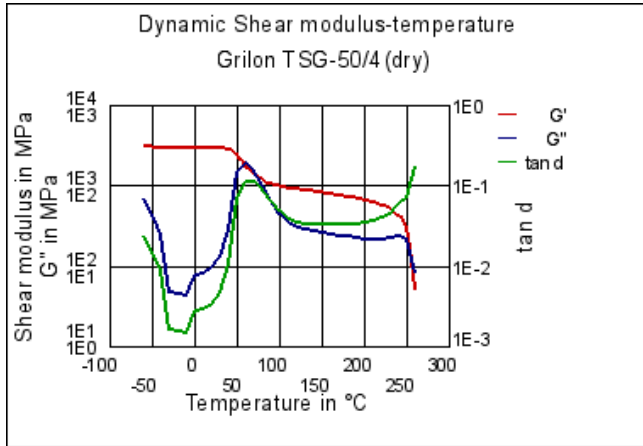
Viscosity-shear rate



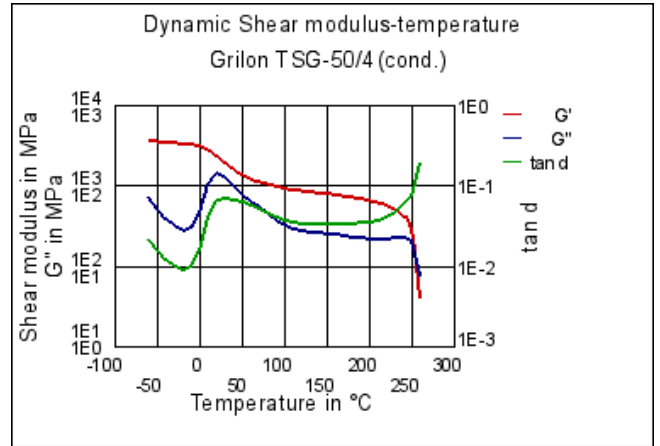
Shearstress-shear rate



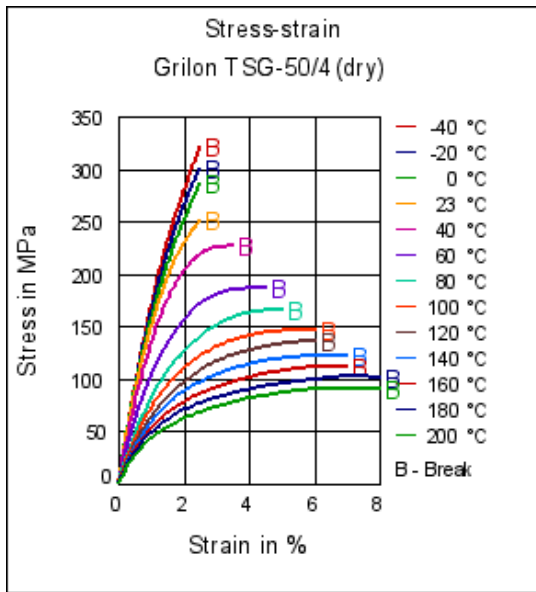
Dynamic Shear modulus-temperature



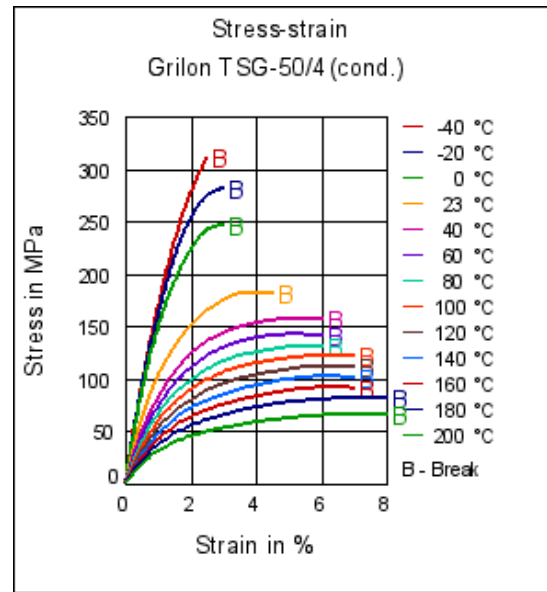
Dynamic Shear modulus-temperature



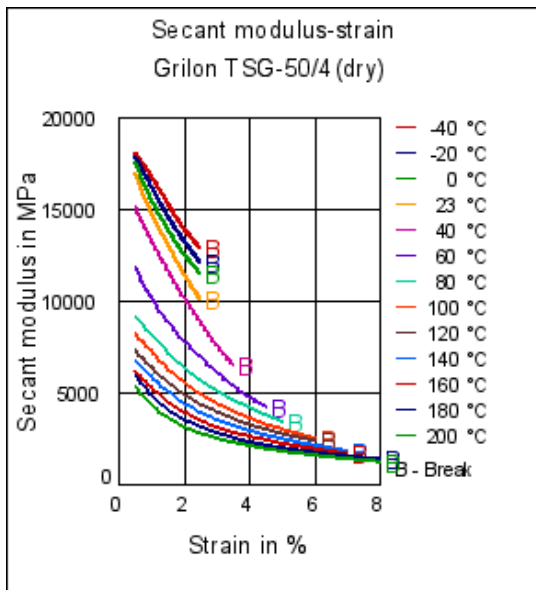
Stress-strain



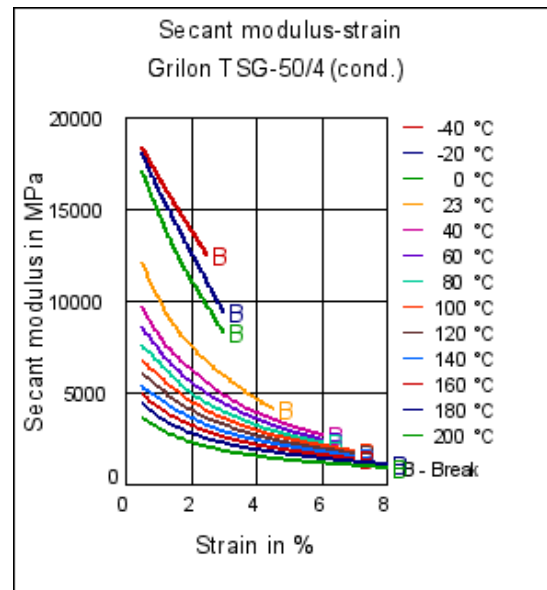
Stress-strain



Secant modulus-strain



Secant modulus-strain

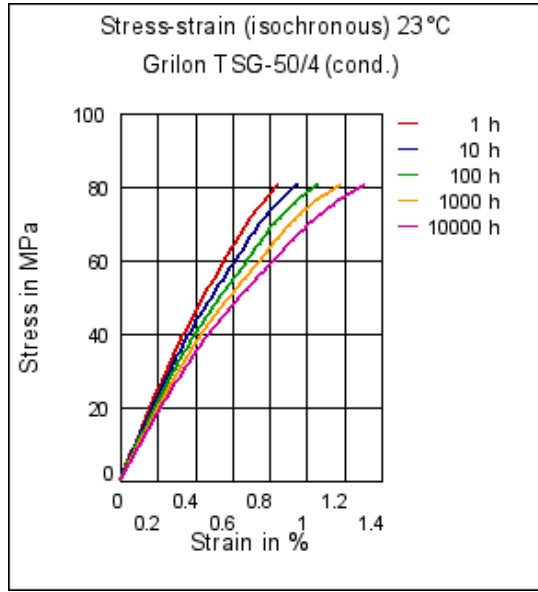


Grilon TSG-50/4

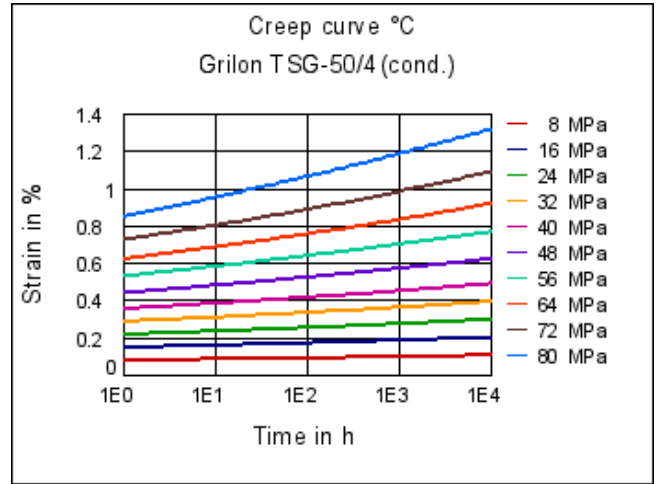
PA666-GF50

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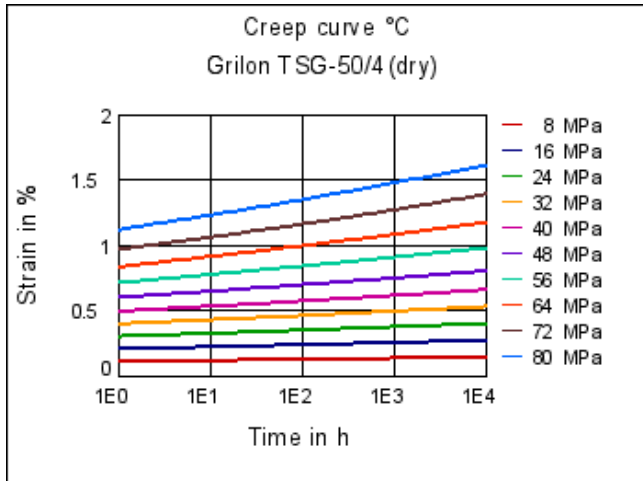
Stress-strain (isochronous) 23°C



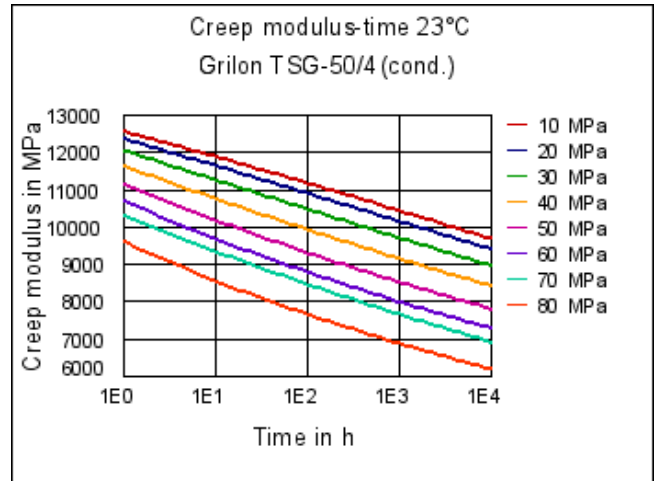
Creep curve °C



Creep curve °C



Creep modulus-time 23°C

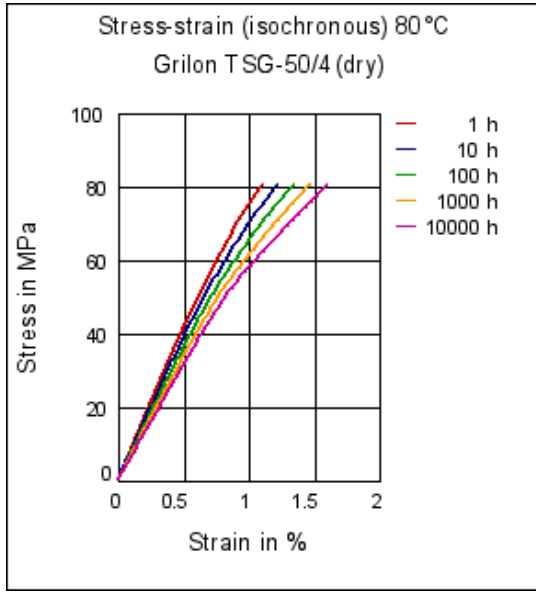


Grilon TSG-50/4

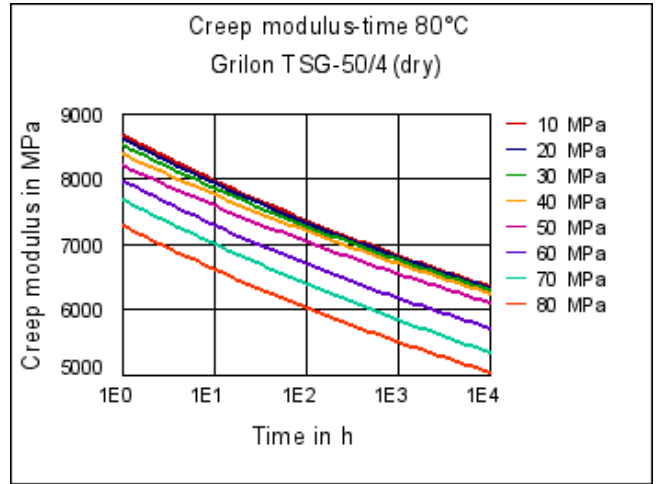
PA666-GF50

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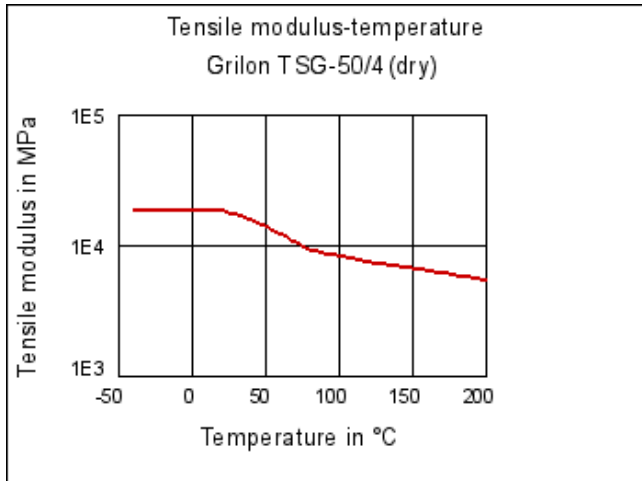
Stress-strain (isochronous) 80°C



Creep modulus-time 80°C



Tensile modulus-temperature



Characteristics

Processing

Injection Molding

Delivery form

Granules

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa

Chemical Media Resistance

Automotive

Air intake systems, Powertrain and Chassis

Electricals & Electronics

Electrical appliances, Electrical equipment

Industry & Consumer goods









Housewares, Mechanical Engineering, Sports & Leisure, Tools & Accessories

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Acids

-  Acetic Acid (5% by mass) (23°C)
-  Citric Acid solution (10% by mass) (23°C)
-  Lactic Acid (10% by mass) (23°C)
-  Hydrochloric Acid (36% by mass) (23°C)
-  Nitric Acid (40% by mass) (23°C)
-  Sulfuric Acid (38% by mass) (23°C)
-  Sulfuric Acid (5% by mass) (23°C)
-  Chromic Acid solution (40% by mass) (23°C)




Bases

-  Sodium Hydroxide solution (35% by mass) (23°C)
-  Sodium Hydroxide solution (1% by mass) (23°C)
-  Ammonium Hydroxide solution (10% by mass) (23°C)

Alcohols

-  Isopropyl alcohol (23°C)
-  Methanol (23°C)
-  Ethanol (23°C)


Hydrocarbons

-  n-Hexane (23°C)
-  Toluene (23°C)
-  iso-Octane (23°C)





Ketones

-  Acetone (23°C)










Ethers

-  Diethyl ether (23°C)

Mineral oils

-  SAE 10W40 multigrade motor oil (23°C)
-  SAE 10W40 multigrade motor oil (130°C)
-  SAE 80/90 hypoid-gear oil (130°C)
-  Insulating Oil (23°C)

Standard Fuels






-  ISO 1817 Liquid 1 (60°C)
-  ISO 1817 Liquid 2 (60°C)
-  ISO 1817 Liquid 3 (60°C)
-  ISO 1817 Liquid 4 (60°C)
-  Standard fuel without alcohol (pref. ISO 1817 Liquid C) (23°C)
-  Standard fuel with alcohol (pref. ISO 1817 Liquid 4) (23°C)
-  Diesel fuel (pref. ISO 1817 Liquid F) (23°C)
-  Diesel fuel (pref. ISO 1817 Liquid F) (90°C)
-  Diesel fuel (pref. ISO 1817 Liquid F) (>90°C)

Salt solutions










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-  Sodium Chloride solution (10% by mass) (23°C)
-  Sodium Hypochlorite solution (10% by mass) (23°C)
-  Sodium Carbonate solution (20% by mass) (23°C)
-  Sodium Carbonate solution (2% by mass) (23°C)
-  Zinc Chloride solution (50% by mass) (23°C)

Other

-  Ethyl Acetate (23°C)
 -  Hydrogen peroxide (23°C)
 -  DOT No. 4 Brake fluid (130°C)
 -  Ethylene Glycol (50% by mass) in water (108°C)
 -  1% nonylphenoxy-polyethyleneoxy ethanol in water (23°C)
 -  50% Oleic acid + 50% Olive Oil (23°C)
 -  Water (23°C)
 -  Deionized water (90°C)
 -  Phenol solution (5% by mass) (23°C)
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